

# NEXT GENERATION MK7 REFLOW OVEN

---

The Thermal Technology Leader in Semicon and SMT



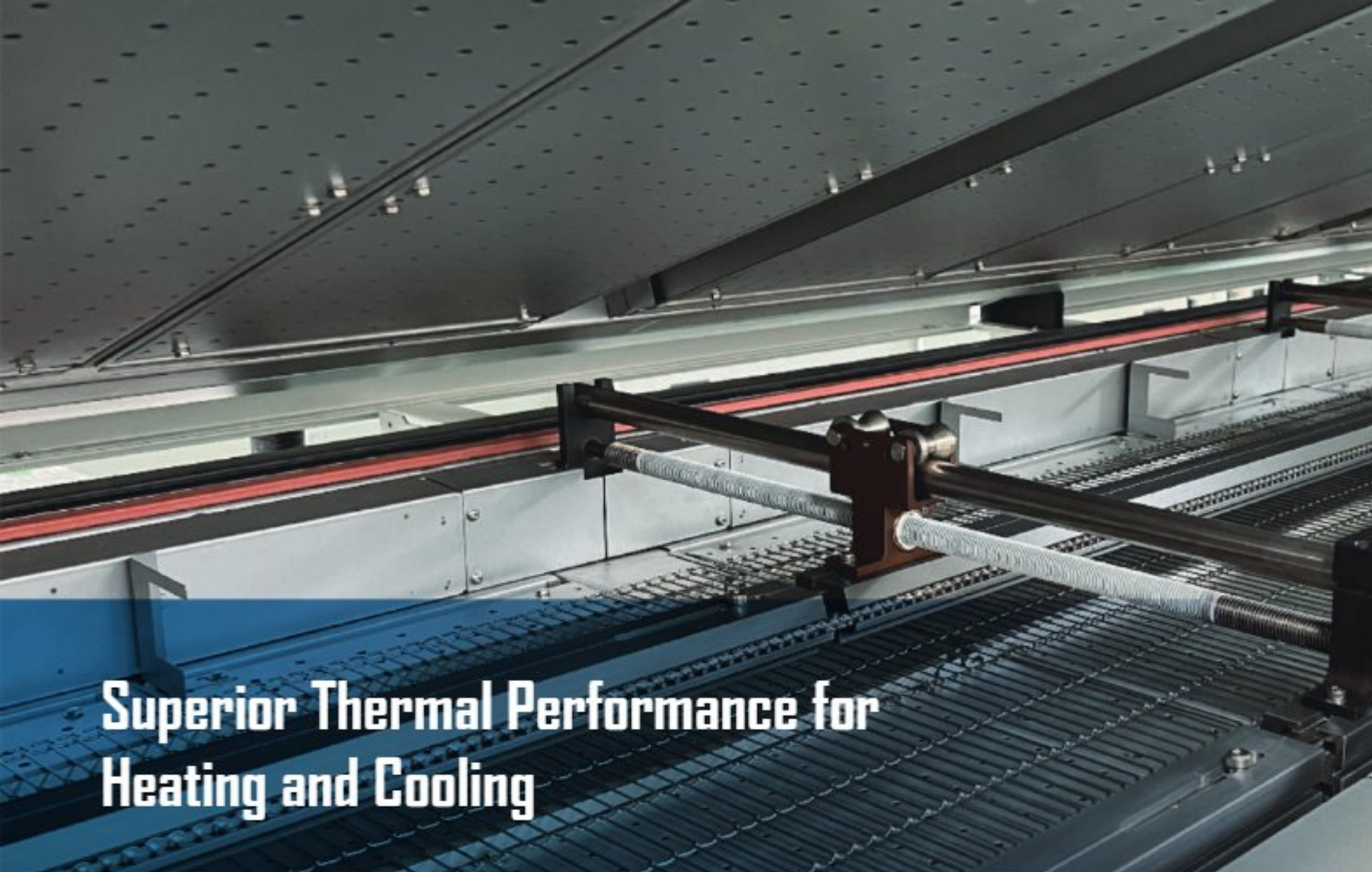




**HELLER**  
INDUSTRIES

The Thermal Technology Leader in  
Semicon and SMT





## Superior Thermal Performance for Heating and Cooling

The New MK7 platform has revolutionized the reflow industry with several new and groundbreaking designs. The low-profile modules provide lower Delta T while reducing overall energy consumption. New flux management options offer exceptional capability and reduce overall PM times. New cooling systems offer best in class cooling rates and low exit temperatures while providing exceptional thermal separation between zones. We invite you to visit any one of our 3 demo locations to run profiles and see for yourself the strong advantages the MK7 can bring to your process. Or if you prefer, send us your toughest board and we will run profiles and generate the data for you. We are happy to work with you to create a custom configuration to fit your needs.

### NEW HEATING SYSTEM

Enhanced low height heater module and large impeller provides the lowest delta T's on product with improved air flow and uniformity!

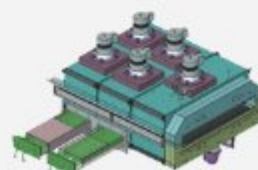


### NEW COOLING SYSTEM

A variety of module types and systems are available, tailored to the application including the most demanding lead-free profile requirements. A super cooling system option is available for high mass applications that can provide cooling rates  $>6^{\circ}\text{C}/\text{sec}$  and exit temperatures below  $50^{\circ}\text{C}$ .



Air Type Cooling Module

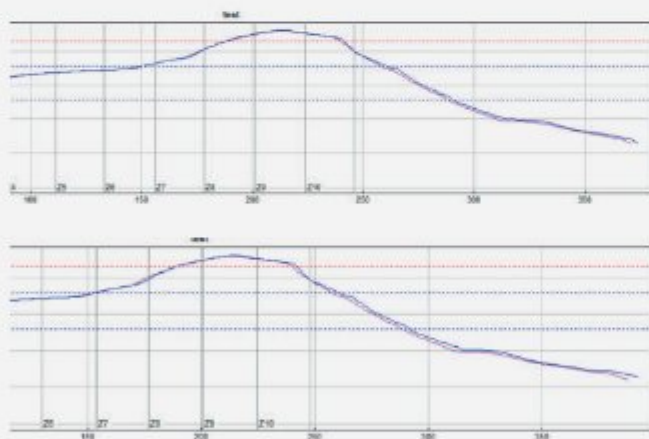


Water Type Cooling Module





Excellent thermal performance is achieved with improved designs for heating and dynamic control, while energy usage is reduced with improved sealing and insulation. The Energy Management System on MK7 ovens provides smart control when off-loading of production to further save energy consumption.



**Loading and no loading  
Delta T < 2°C**



Energy Management System on MK7 ovens provides smart control when the production line is idle to further save energy consumption.



#### Level 1

Slow down  
exhaust blower



#### Level 2

Slow down zone blower  
Minimize or stop N2  
Slow down chain speed



#### Level 3

Load Standby recipe



#### Level 4

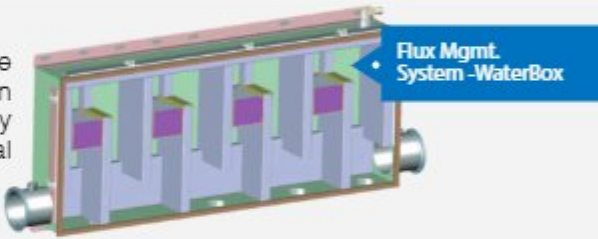
Cool down

Standby Mode Results:  
~60% kW less  
~80% N2 less

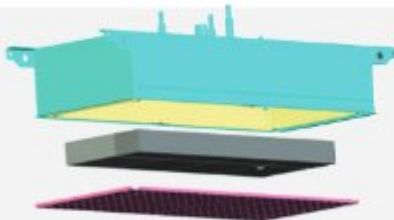


# New Designs Minimize Preventive Maintenance Effort & Time

Due to the new heat exchanger design with chilled water, the water box flux management system gives superb flux filtration performance while keeping maintenance and cleaning easy during PM. The enlarged capacity of provides longer interval between PM than other flux management systems.

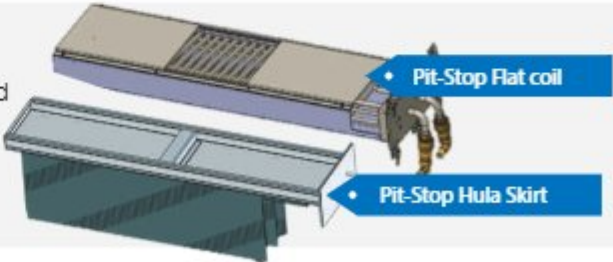


Low temp. catalyst

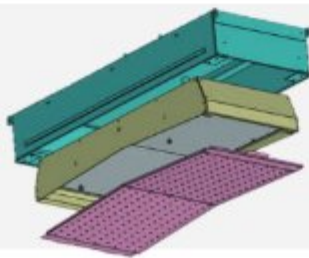


In close cooperation with our advanced materials provider, HELLER's new low temperature catalyst can help remove flux during reflow resulting in a clean process chamber.

Pit-Stop features are an innovative way to reduce PM times by reducing overall oven downtimes. Parts involved with Pit-Stop features can be removed and exchanged without cooling down the oven, so production can be resumed right after the exchange.



Quick Release and Anti-Flux Dripping Design

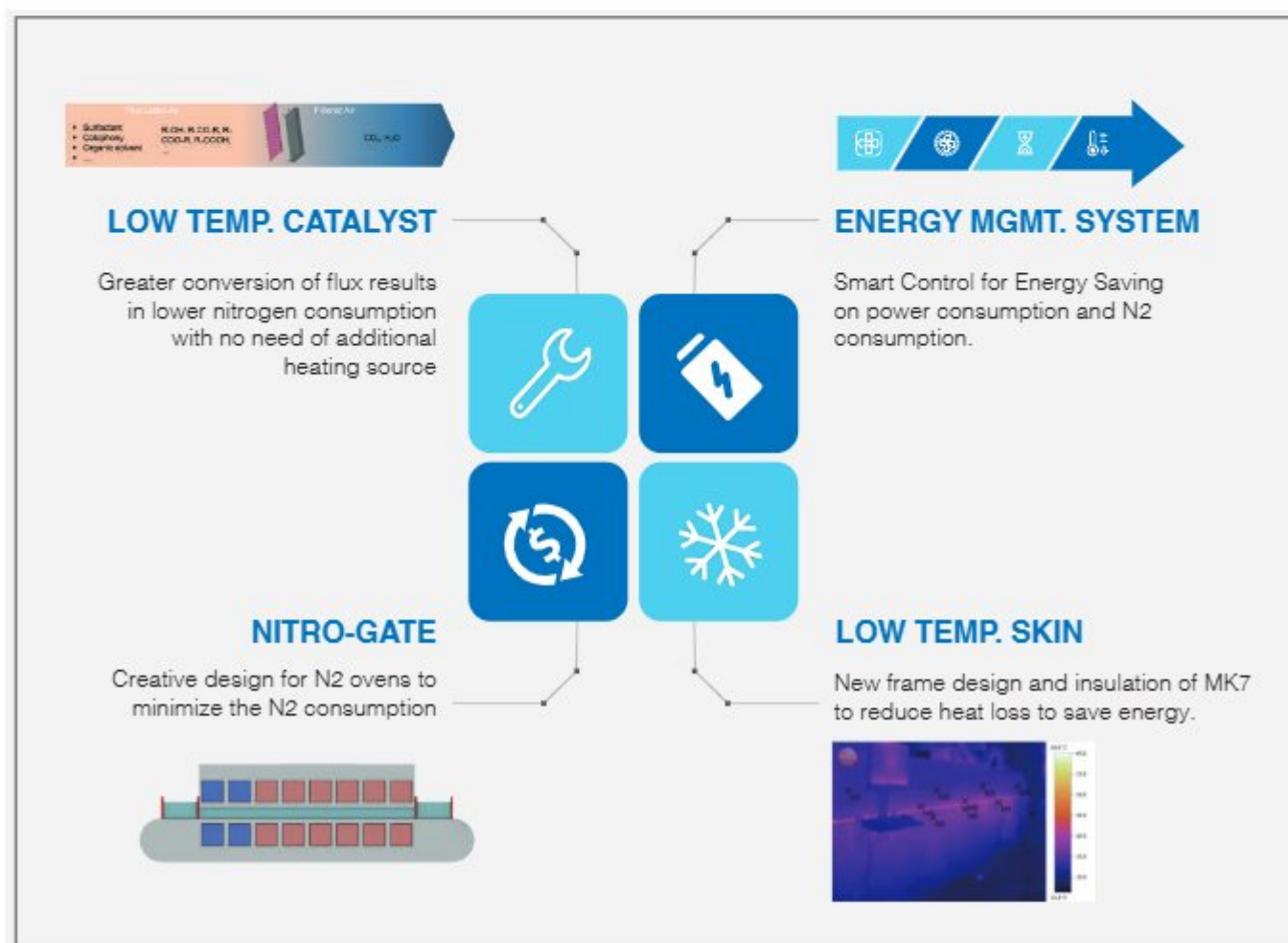


The quick release cooling grill with anti-flux dripping design simplify flux cleanup in the cool zones, further reducing overall PM effort.



## Energy-Efficient Designs for Low Carbon Footprint

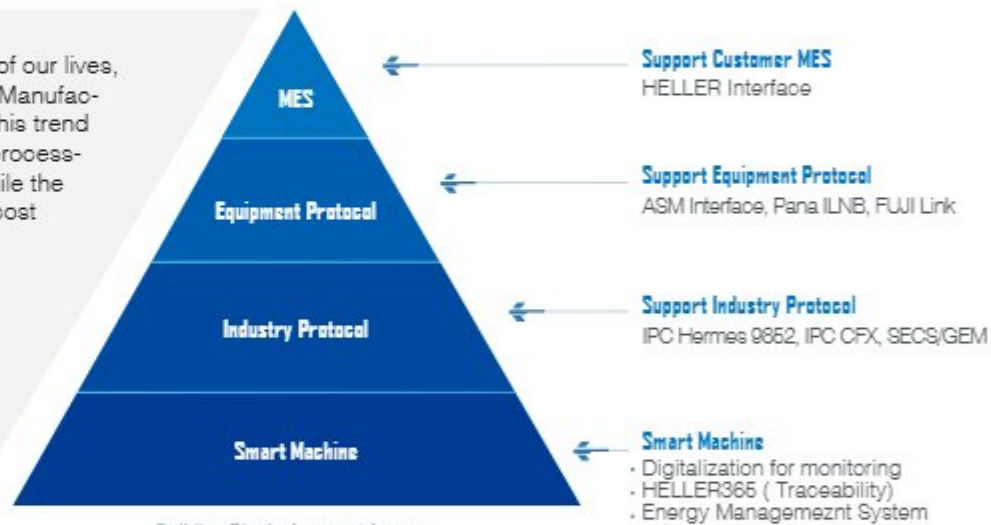
Heller takes low-carbon, green and sustainable development as the company's long-term goals, while meeting the technical requirements of customers, and spares no effort to apply green environmental protection technology to products, helping enterprises and the world to achieve carbon peaking goals.





## Smart System for Smart Manufacturing

Digitalization is changing all areas of our lives, and manufacturing is no different. Manufacturing companies must move with this trend by adopting smart manufacturing processes in order to stay competitive. While the ultimate goals of fast delivery, low cost and high quality have remained unchanged, the management and analysis of data from production, process and equipment is now essential. HELLER understands this, and our software tools fully support smart manufacturing and Industry 4.0.



HELLER ovens are smarter ever than before with integrated HW & SW. This enables operators to monitor the process in real-time to quickly improve product quality and yield, while reducing costs. HELLER 365 provides live oven monitoring of the thermal process on board level to ensure they are under control and within spec. All data is saved which allows users to look back at previous production and process data.



Virtual Profile – Board Level Monitoring



# Configurable Designs for Your Application

Electronics Manufacturers demand a high level of productivity—providers are pushed to offer better results while maintaining profitability. To grow your business, you need a flexible system that can accommodate products and applications for SMT and Semicon. The MK7 is capable to serve a wide range of products and applications, giving you a competitive advantage to expand into new lines of business.



## Flexible Design

Compatible and configurable for your specific need



## Uniform Temp. Profile

Lower delta T's and easily adjusted thermal profile



## Fast Heat Transfer

Fast response to heat transfer for any product, delivering the highest soldering quality



## Easy PM Effort

Less downtime for more productivity



## Low Cons. Cost

Reduced energy and Nitrogen consumption at any PPM level



## Ready in Smart Factory

Providing oven data to superior SW for smart data analysis and smart control

High temp uniformity with a flexible combination of heating and cooling zones to best fit your application.

### Heated Zones + Cooling Zones

### Cooling system

Efficient cooling system with air cooling and optional water box for extra support.

High parallelism, and Low vibration. Single, dual and multiple lane configurations available with options CBS or mesh belt.

### Transportation

### Flux Management

Boards stay clean and dry with multiple flux management options based on flux consumption, including air, water and pyrolysis.

Heater modules available in either 10" and 12" in length, and either 30" or 34" in width, to meet the needs of different applications.

### Heaters and Modules

### ...And More

Additional options include cleanroom capability (class 10k & 1k), heavy mass loading, and high-temp processing (400°C)



Customize your process without standard modular options



# MK7 Systems Meet Your Total Requirements

	1505MK7*	1707MK7	1809MK7	1810MK7*	1826MK7	1913MK7	1936MK7	2043MK7(3C)	2043MK7(4C)
Basic Data									
Length (mm)	2,000(Air)	3,615	4,660	4,660	4,660	5,900	5,900	6,780	7,225
Width (mm)	1,490	1,490	1,490	1,490	1,490	1,490	1,490	1,490	1,490
Height (mm)	1,480	1,480	1,480	1,480	1,480	1,480	1,480	1,480	1,480
Weight (kg)**	1,200(Air)	1,750	2,250	2,350	2,200	2,950	2,800	3,450	3,765
Power and N2									
Power Inputs	208/240/380/400/415/440/480 VAC								
Max Current Draw	100Amp					130Amp @ 208/240V 100Amp @ 380/400/415/440/480V			
Continuous Power kW	6 - 8	7 - 12	7.5 - 16	7.5 - 16	8 - 14	9 -15	9 -15	13 - 20	13 - 20
N <sub>2</sub> Supply Pressure (bar)	5 -7								
N <sub>2</sub> Operating Pressure (bar)	6								
Typical N <sub>2</sub> Consumption***	500-700SCFH								
Heating and Cooling									
Heating Zones*	5	7	9	10	8	13	10	13	13
Heating Length (mm) *	1,345(Air)	1,920	2,500	2,750	2,710	3,560	3,600	4,390	4,500
Cooling Zones*	1	1	2	2	2	3	3	3	4
Cooling Length (mm)*	340	625	1090	840	880	1,270	1,240	1,320	1,670
Max.Temp (°C) *	350	350	350	350	350	350	350	350	350
Resolution of Temp. Controller(°C)	±0.1								
Profile Change Time (min)	5 - 15								
PCB Support									
Single Lane / MeshBelt*	50 - 560 , Option 50 - 610								
Dual Lane in Single Lane Mode*	50 - 400, Option 50 - 450								
Dual Lane in Dual Lane Mode*	50 - 225, Option 50 - 250								
Dual Lane Rails*	FMMM, FMMF, FMFM								
PCB Direction	L to R, R to L								
PCB Top/Bottom Clearance (mm)*	Meshbelt: Top 58 Chain: ±29 & ±35								
Transportation Height (mm)*	Mesh belt: 930+/-60 Chain: 960+/-60, Option 900+/-60								
Conveyor Speed (mm/min)*	250 - 1,880								
Length of PCB Support Pins	4.75								
Auto Lubrication System	S								
Power Width Adjustment	S								
KIC Profiling Software	S								
*special option per request									
** Oven weight varies upon actual configurations									
*** Varies with PPM, PCB size and oven configuration									
S: Standard									

Please note specifications for air ovens and N2 ovens may vary, and specifications of the actual product may vary from those listed in this promotional brochure due to product improvements or technical updates. For the latest information, please contact us.



## Why Partner with HELLER?

### MARKET LEADER

In Soldering and Curing Systems for  
SMT and Semi-Con. Worldwide  
Footprint - Be Global and Local  
("Glocal")

### ADVANCED TECHNOLOGY

Extendable to Future Applications  
Extensive Library of Tested Designs  
Generated from Semi-Con



### STRONG CAPABILITY

To Innovate and Customize Quickly  
for Applications. Easy to Work With

### GREEN TECHNOLOGY

Environmentally Conscious /  
Sustainability Focus and Designs



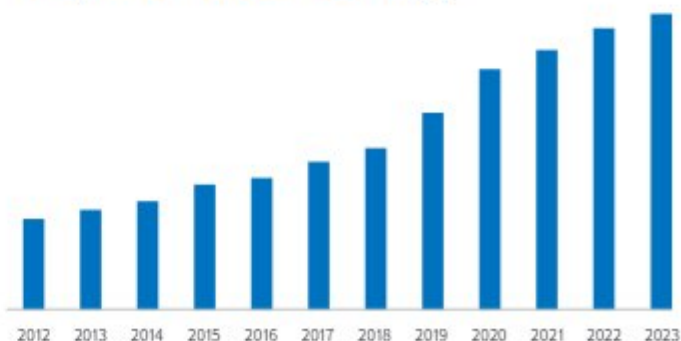


HELLER Industries was founded in 1960 and pioneered convection reflow soldering in the 1980s. Over the years, Heller has partnered with its customers to continually refine the systems to satisfy advanced applications requirements. By embracing challenge and change, Heller has earned the position of World Leader in Reflow Technology.

With the Largest Engineering Team in the industry, HELLER has the capability to quickly deliver special thermal processing solutions and provide your businesses with a competitive advantage!



A Continuous Investment in Engineering Manpower Drives the Technology...





[www.hellerindustries.com](http://www.hellerindustries.com)

## HELLER INDUSTRIES, INC.

### HELLER US

—  
Eastern Office Tel: +1 973 377 6800  
Western Office Tel: +1 512 567 4371  
[Info@hellerindustries.com](mailto:Info@hellerindustries.com)  
4 Vreeland Road, Florham Park, New Jersey 07932

### HELLER KOREA

—  
Office Tel: +82 31 769 0808  
[Info@hellerindustries.co.kr](mailto:Info@hellerindustries.co.kr)  
125-5, Saneop-ro 156 Beon-gil, Gwonseon-gu, Suwon-si, Gyeonggi-do, Korea

### HELLER SHANGHAI

—  
Office Tel: +86 21 6442 6180  
[Info@hellerindustries.com.cn](mailto:Info@hellerindustries.com.cn)  
No.227, Minqiang Road, Songjiang District, Shanghai, China

### HELLER TAIWAN

—  
Office Tel: +886 3 4757585  
[Info@hellerindustries.com.cn](mailto:Info@hellerindustries.com.cn)  
No.6, Lane 740, Gaoshi Road, Yangmei District, Taoyuan City, Taiwan

### HELLER EUROPE

—  
Office Tel: +44 777 55 11 008/+36 30 274 2609  
[Info@hellerindustries.com](mailto:Info@hellerindustries.com)

### HELLER JAPAN

—  
Office Tel: +81 3 6717 4001  
[Info@hellerindustries.com](mailto:Info@hellerindustries.com)